



## Standard Operating Procedure Refuse Disposal Division



### Greens Processing

## Radiator Blowout Procedure: 972/ 950/ 938 Loader

1. Always allow five-minute cool down prior to engine shut-off.
2. Ensure you are wearing all safety gear (i.e., glasses, gloves, respirator/ dust masks).
3. Secure Park mode – all attachments lowered.
4. Open up protective radiator grill guards, bonnet or cowl.
5. Split transmission cooler, if applicable.
6. Blowout transmission cooler, radiator and air cooler.
7. Close machinery guards and bonnets.
8. Ensure all latches and locks are in place and air indicators are in the green.

**\*NOTE – This blowout procedure is to be done a minimum of four (4) times a day.  
More frequently, if necessary.**

### Environmental Management System (EMS) –ISO 14001

PROCESS MAP #: GP-1.0

#### **Benefit of Compliance to Instruction:**

- Increased life span of machinery
- Increased productivity
- Reduced fuel consumption

#### **Consequence of Non-Compliance to Instruction:**

- Machinery breakdown -> high cost of replacement parts
- Reduced productivity
- Increased emissions
- Disciplinary action

---

**Reviewed by:** Mark zu Hone, EMR

**Approved by:** Steve Fontana, Field Operations Program Manager

Date: July 13, 2001

*The on-line version and secured hardcopy are the controlled documents. The secured hardcopy will be identified by a "Controlled Copy" stamp (in red) and RDD Deputy Director signature. Any other documents are uncontrolled. Verify revision level status on-line or contact the EMR*